Installation guide

<table>
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<tr>
<th>Product code</th>
<th>Product name</th>
<th>Messenger [mm²]</th>
<th>Tightening torque [Nm]</th>
<th>SMFL [kN]</th>
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<td>VF05-0005</td>
<td>Dead-end clamp AAAC 25-95mm²</td>
<td>25-95</td>
<td>44</td>
<td>25,2</td>
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**Installation 1**

Unscrew nuts. Do not remove the nuts from bolts. Turn the clamp aside.

**Installation 2**

2.1 Put the holder to hook. If you are not able to install the holder to hook, remove the hairpin and the cotter and install the holder to hook. Reassemble the pins.
2.2 The messenger is tightened with pulley. (Tightening guides from electricity grid supplier)
2.3 Set the messenger to groove. Note the min. length 40 mm.
2.4 Lift the bolt up and turn the clamp back to starting position.

**Installation 3**

3.1 Tighten the nuts (tightening torque 44 Nm).
The tightening will be made step by step. Tighten the nuts alternately using the pre-torque value.
The first tightening 10 Nm
The second tightening 20 Nm
The third tightening 30 Nm and finally the last tightening 44 Nm.

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